



YOUR PERSONAL FEEL-GOOD OASIS.

Saunas and infrared cabins from Villeroy & Boch.

GOOD REASONS FOR TAKING A SAUNA.

RELAX.

In many ways, taking a sauna has a relaxing effect on both body and mind. This is mainly because a sauna positively stimulates the parasympathetic nervous system, which ensures deep and complete regeneration. As a result, both the immune system and the metabolism as a whole are also stimulated. You are less susceptible to infectious diseases, particularly those of the respiratory tracts.

REJUVENATE YOUR SKIN.

Taking a sauna on a regular basis improves the circulation and this, in turn, optimises the supply of nutrients and oxygen to the skin. Beauty that comes from within. Your skin looks fresher and younger. The skin's barrier function is stabilised, dehydration is delayed and the fat content of the surface of the skin is regulated.

DETOXIFY YOUR BODY.

Many people have excess acid in their body, and this can lead to many health problems. Taking a sauna supports the flushing out of excess acids and damaging trace elements, such as cadmium, lead and nickel. And that's also good for your skin!

STRENGTHEN YOUR BLOOD VESSELS.

Blood vessels that expand with the heat of a sauna contract again when taking a cold shower, for example. Alternating between hot and cold is good for the vascular system and keeps it in shape.

REGULATE YOUR BLOOD PRESSURE.

Scientific studies have shown that taking regular saunas, particularly in a humid sauna climate, can normalise the blood pressure, namely lower high blood pressure or raise low blood pressure.



RELAXED IN EVERY SITUATION.

WITH THE WHOLE FAMILY.

Anyone who has children knows that a day has to be well organised. There isn't much free time at all. So what could be better than spending one's few spare hours together - enjoying a relaxed sauna with the family? After all, even small children enjoy the beneficial heat of a sauna. The immune system is stabilised - and this is particularly advantageous in winter when it's cold.

A LITTLE BIT OF ME TIME.

Powering through the day from morning till evening; taking a little time out can work wonders. Maybe at home in your own sauna - either alone or with your partner. Let the warmth do its magic and just unwind for a while which will allow you to face new tasks more relaxed.

WE STAY HEALTHY.

Quality of life is mainly about being fit and healthy. This is also perfectly possible as we get older. Taking a sauna on a regular basis keeps the blood vessels in shape, stimulates the circulation, activates both the metabolism and the immune system - and all this can help us live longer.



THREE FOR ALL.

We all have different needs, particularly when it comes to wellness and relaxation. Villeroy & Boch offers you two sauna alternatives, as well as an exclusive addition, so that you, too, can enjoy the real sauna experience: the SA-line, the SX-line and the SX-Design. There is an extensive range of functional and comfort options for all three and you can put these together to meet your own individual sauna requirements.



THE SA-LINE.

Modern, compact, multi-functional. Fits in any corner, easy to install - all you need is a socket.



THE SX-LINE.

The sauna of your choice: select the exterior panelling you prefer, you can even customise it!



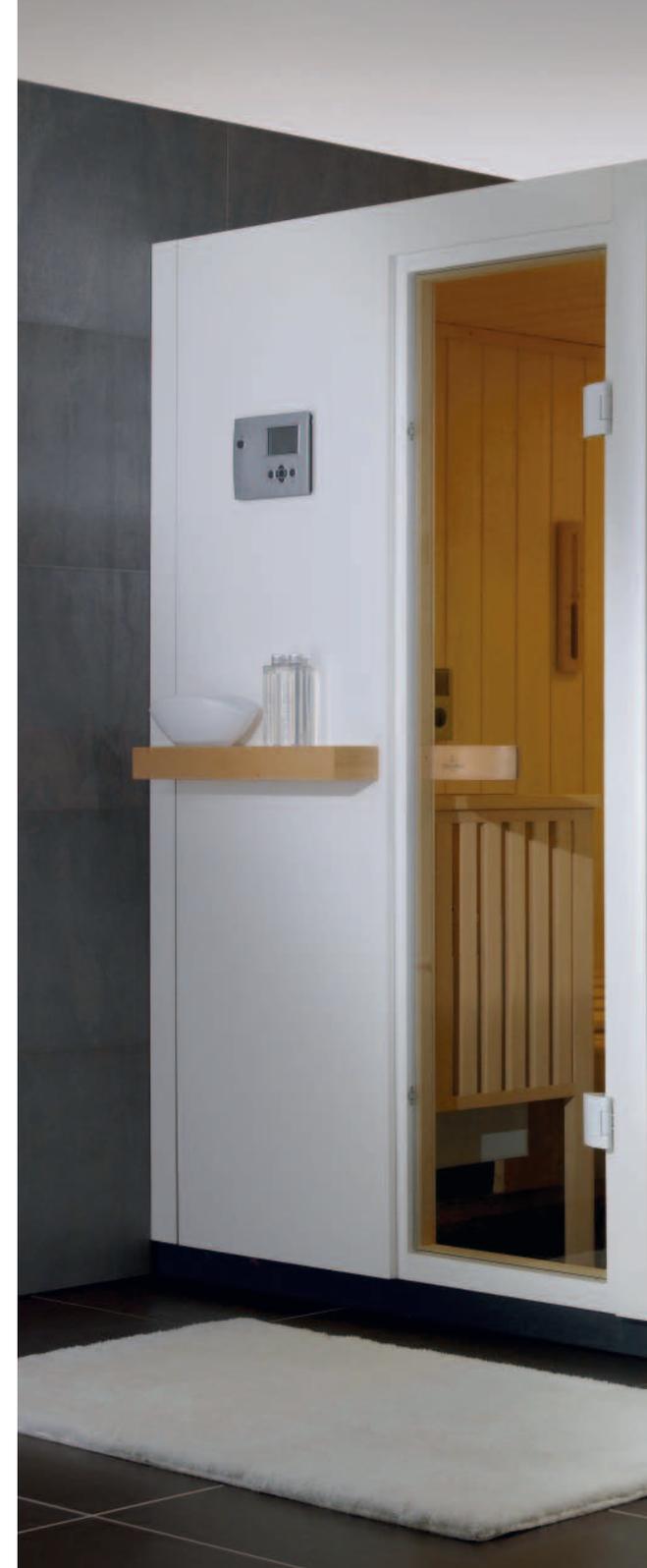
THE SX-DESIGN.

The upgrade for all design enthusiasts. High-quality style and individual planning.

SIMPLY VERSATILE.

The SA-line.

The versatility of the SA-line is apparent in its design and in the selection of functional and comfort options. You put together the sauna of your choice from a variety of different options. Various modern finishes are available to ensure the sauna cabin perfectly suits its surroundings. Installation is particularly easy: simply select the size you want and then set it up using the straightforward Villeroy & Boch assembly system. In sizes up to 140 x 200 cm, the sauna is pre-installed for a plug-in electrical connection. So all you have to do is plug it in and enjoy! So if you move house you can simply take your sauna with you.





SAUNA COLLECTION SA-line 200x200 cm
EXTERIOR PANNELLING White
INTERIOR DESIGN Aspen
SAUNA, COMFORT CLIMATE

As modern as your furnishing style: the SA-line with its attractive, smooth surfaces in either White or a Concrete look. However, wood panelling is also possible.

WELLNESS.

Numerous features ensure a special wellness experience. Large glass elements create transparency and a pleasing sense of space. A high bench takes you closer to the heat of the sauna. A foot bench ensures that your feet don't get cold, and also serves as a practical step.



SAUNA COLLECTION SA-Line 140x200 cm, pentagonal
EXTERIOR PANNELLING Concrete look
INTERIOR DESIGN Hemlock
SAUNA, COMFORT CLIMATE

Wherever you plan to install your sauna, you'll always find a suitable place for the SA-line. You can choose from up to 16 different sizes and four different shapes. So a sauna even fits easily into smaller rooms.

Thanks to the SA-line, you will be amazed at how easy it is to install and enjoy the pleasure of a real sauna.



SAUNA COLLECTION SA-Line 140x200 cm
EXTERIOR PANELLING White
INTERIOR DESIGN Aspen
SAUNA, COMFORT CLIMATE, INFRARED, INFRASTEAM

PERFECT INDIVIDUALITY.

The SX-line.

This line is all about perfection down to the last detail. Enjoy the comfort of a state-of-the-art sauna in your own home - one that is designed just the way you want it. The exterior finish can be individually matched to your furnishing style. In addition to Hemlock and Spruce panelling, the exterior of this sauna can also be tiled, plastered or painted. Customisation is also possible to meet special interior requirements.





SAUNA COLLECTION SX-line 170x200 cm
EXTERIOR PANELLING Tiles
INTERIOR DESIGN Hemlock
SAUNA

Customisation and style options, such as tiles or individual designs, ensure that your sauna complements your bathroom to perfection and is pleasing to the eye.





SAUNA COLLECTION SX-line 200x230 cm
EXTERIOR PANELLING Hemlock
INTERIOR DESIGN Aspen
SAUNA

The special feature of the SX-line is that you can either choose from a variety of sizes or adapt your sauna exactly to your individual requirements. Whichever functions and comforts you choose for your SX-line, it will always be luxurious, attractive and child's play to operate.

THE SAUNA FOR HIGHEST REQUIREMENTS.

The SX-Design line.

As with the SX-line, you can plan this sauna type just how you want it. The SX-Design also features a very high-quality style. Large glass elements give it a modern look. You can also choose the interior layout. The exterior panelling in Wenge Design or Hemlock Design underscores the luxury nature of this exclusive sauna line, as does the fact that it can be connected to the ceiling, so there are no corners or edges to disrupt the sleek look.





SAUNA COLLECTION SX-Design 210 x 230 cm
EXTERIOR PANELLING Wenge Design
INTERIOR DESIGN Hemlock panelling
SAUNA, COMFORT CLIMATE

A luxurious sauna experience: the SX-Design line for perfection down to the very last, specially selected detail.



SAUNA COLLECTION WITH CEILING CONNECTION SX-Design 210x230 cm
EXTERIOR PANELLING Hemlock Design
INTERIOR DESIGN Hemlock panelling
SAUNA, COMFORT CLIMATE

SX-Design offers you exclusive design, both inside and out. For the interior, you can choose premium wall panelling for a particularly high-quality design look. Angular, rather than rounded exterior panels in Wenge Design or Hemlock Design underscore the modern, straight lines, of the SX-Design.

TOP QUALITY SX-DESIGN.

EXTERIOR PANNELLING



Those with a keen interest in design will particularly appreciate the modern, light, straight-lined exterior panels in Hemlock Design...



... the darker Wenge Design.

INTERIOR DESIGN



Particularly eye-catching: the high-quality equipment for the SX-Design line in Hemlock...



... or in Hemlock panels.

THE INDIVIDUAL FEEL-GOOD FACTOR.

Which sauna technology is best for you?



HOT AND DRY: SAUNA

The classic sauna is hot and dry. Humidity is created when water is poured over the hot coals. Temperatures of up to approx. 90° C stimulate the circulation and help to relax the muscles, which is particularly beneficial after physical exercise.

THE GENTLE ALTERNATIVE: COMFORT CLIMATE

With Comfort Climate, you can enjoy sauna-like wellness effects without the heat of the traditional sauna. The combination of a mild temperature (50 - 60° C) and relatively high humidity ensures a pleasant climate at all times. The high-quality stainless steel heater has an evaporator pan for essential oils - creating an aroma that enhances the sauna experience.

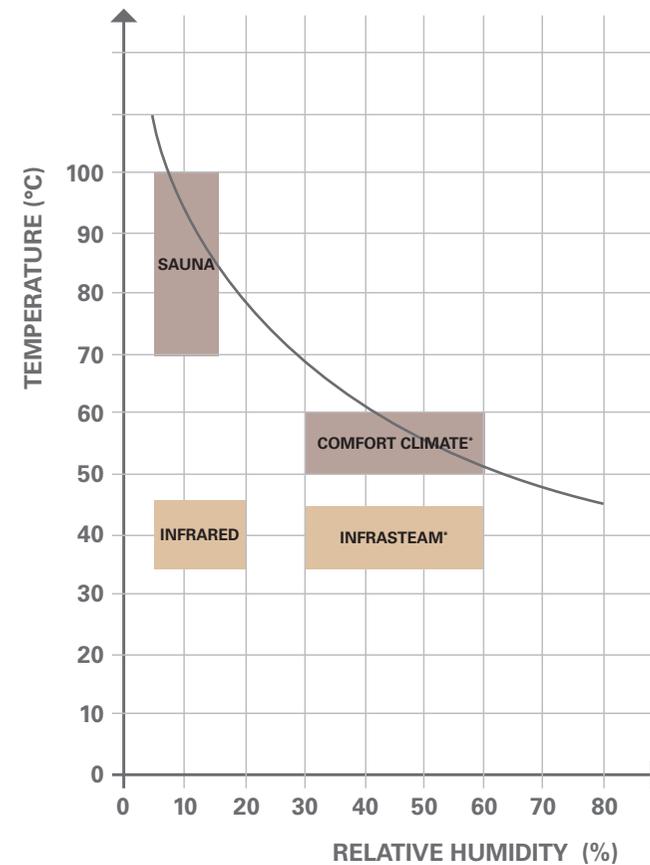
MILD, NATURAL HEAT: INFRARED

More and more people are discovering the wellness benefits of an infrared sauna. Infrared waves offer deeper stimulation. The body is warmed at a more comfortable pace and so it is also suitable for the many people who prefer a milder heat. The infrared cabin is generally used at a temperature of approx. 35 - 45° C. A film fitted between the wall panels of the cabin generates the infrared waves. Villeroy & Boch infrared cabins only make use of mild infrared C waves, which also occur in sunlight.

Tip: the smaller amount of glass used, the greater the infrared waves. This is because the foil is installed in the walls.

AN IDEAL COMBINATION: INFRASTEAM

Would you like to enjoy an infrared sauna with a little more humidity? The SA-line offers a unique combination of sauna, infrared and Comfort Climate: Infrasteam, the innovative sauna experience at a mild 35 to 45° C.



LIGHT LIFTS THE MOOD.

With the optional lighting systems that can be integrated in all lines, you can experience wellness that is perfectly matched to your mood. Different colours represent or create different moods. Many people experience red as being stimulating and spirit-lifting, blue as cool and dreamy, yellow as being happy and friendly, while green is relaxing. Villeroy & Boch saunas have a high-quality lighting system with four colours that illuminates the entire cabin. The four basic colours can also be used to mix other colours. It is also possible to change colours. And you can control all of this from inside the sauna cabin without having to set a foot outside.

Another highlight: the **LED backrest lighting** that creates a pleasant, cosy atmosphere - optionally available with the sauna and Comfort Climate combination but not with infrared.



Also available in other colours, see product overview.

LightTouch for the coloured-light changer.



COMFORT FOR SHEER WELL-BEING.

Comfort Control comes with saunas where you have selected at least two climate types. Thanks to state-of-the-art technology, you can programme your sauna so that it is ready any time you wish. And, Comfort Control stores the last five sauna programmes used for fast and easy access next time you take a sauna. Comfort Control offers many advantages:

- Time-temperature pre-selection
- Memory function
- Standard programmes
- Easy-to-read, illuminated displays

Easy Control comes as standard when you choose just one type of climate – sauna or infrared. Both controls are inset in the sauna wall and have an attractive design; they are fitted in an innovative housing with a robust locking technology.



Comfort Control for selecting different sauna functions



Easy Control for setting one sauna function

WARM UP. FEEL GOOD.

Energy-efficiency thanks to innovative ventilation technologies



For perfect, individual warmth: the heaters are made of double-panelled stainless steel and are available in different power categories, depending on the sauna line.

SA-line: 3 kW

SA-line Plus: 6 kW, 7.5 kW

SX-line: 3 kW, 4.5 kW, 6 kW, 7.5 kW, 9 kW

Durable granite stones and heater protection ensure quality.



The heaters are also available as Comfort Climate heaters with integrated humidifier and a pan for evaporating essential oils. They come in different power categories.

A HISTORY OF QUALITY.

For 260 years, we have been enhancing domestic life with premium quality products that have a positive effect on the body and mind and that are both inherently attractive and functional. This also applies to our innovative bathroom and wellness products that continue this proud tradition. Benches, backrests, heater protection and headrests are made of Abachi, a type of wood that conducts minimum heat and is resin- and splinter-free. All materials and details, such as the glass and the controls, are also designed to last:

- Wood that does not warp
- With tongue and groove
- Untreated wood in premium quality



SA-LINE

The SA-line offers state-of-the-art combinations of four technologies: Sauna, Infrared, Infrasteam and Comfort Climate. In addition, thanks to the different sizes, technical versions and exterior designs, you can choose from an unbelievable range of possible combinations. It might not be so easy to choose your favourite size and colour combination: Spruce, Hemlock, Concrete-look or White?

Exterior colours



Spruce



Hemlock



Concrete-look



White

Interior colours



Spruce



Aspen



Hemlock

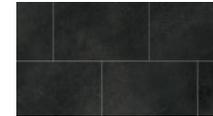
SX-LINE

The SX-line is available in Hemlock (without knotholes) or Scandinavian Spruce, for both the interior and exterior.

Exterior colours



Spruce



Surface prepared for tiles
(Example)



Hemlock

Interior colours



Spruce



Aspen

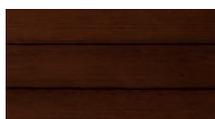


Hemlock

SX-DESIGN

The SX-Design line differs in that the dimensions can be individually selected and it is of particularly high quality in terms of design and materials. Wenge, for example, is one of the finest woods in the world. Hemlock is very resistant to moisture.

Exterior colours



Wenge Design



Hemlock Design

Interior colours



Hemlock



Hemlock panelling

POWER CONSUMPTION

SA-line: for all models up to 150 x 150 cm - 230V AC connection, total consumption 3kW.

SA-line: for all models over 170 x 200 cm - 400V three-phase current with power supply.

SX-line/SX-Design: for all models up to 140 x 160 cm - 230V AC connection, total consumption 3kW. For all models over 140 x 200 cm - 400V three-phase current with power supply.

EXTERIOR DESIGN	SA-line	SX-line	SX-Design
Spruce	✓	✓	–
Concrete-look	✓	–	–
Hemlock	✓	✓	–
White	✓	–	–
Wenge Design	–	–	✓
Hemlock Design	–	–	✓
Suitable for tiling (surface is prepared for tiling)	–	✓	–
INTERIOR DESIGN			
Aspen (only in combination with Infrared)	✓	✓	–
Spruce	✓	✓	–
Hemlock	✓	✓	✓
Hemlock panelling	–	–	✓
INTERIOR FURNISHINGS			
Abachi	✓	✓	✓
MODELS			
Square	✓	✓	✓
Rectangular	✓	✓	✓
Pentagonal	✓	✓	✓
Heptagonal	✓	–	–
Variable sizes	–	✓	✓
TREATMENTS			
Sauna (Easy Control)	✓	✓	✓
Infrared (Easy Control)	✓	–	–
Sauna + Infrared (Comfort Control)	✓	✓	–
Sauna + Comfort Climate (Comfort Control)	✓	✓	✓
Sauna + Infrarot + Comfort Climate (Comfort Control)	✓	✓	–
GLASS COLOURS			
Door, single pane safety glass, clear	✓	✓	✓
Glass element, single pane safety glass, clear	✓	✓	✓
DOOR HANDLE			
Maple	✓	✓	✓
STORAGE SHELF			
Maple (only in combination with Concrete-look + White)	✓	–	–

VILLEROY & BOCH

DEUTSCHLAND

Villeroy & Boch AG
Unternehmensbereich Bad und Wellness
Hauptverwaltung
D-66693 Mettlach

Tel. +49 (0) 68 64-81-0
Fax +49 (0) 68 64-81-15 16

9300 3A G4 · 2014 Printed in Germany · Shades and dimensions subject to usual tolerances. We reserve the right to make technical modifications to the range and alter colours.

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